

F TABLE 1

POSITION	MATERIALS
1	TOOL SURFACE
2	GEL COAT
3	7725 FIBER GLASS
4	3/4 oz CHOPPED STRAND MAT
5	7725 FIBER GLASS
6	7725 FIBER GLASS
7	PRIMER

F TABLE 2

POSITION	MATERIALS
1	TOOL SURFACE
2	GEL COAT
3	7725 FIBER GLASS
4	3/4 oz CHOPPED STRAND MAT
5	7725 FIBER GLASS
6	7725 FIBER GLASS
7	7725 FIBER GLASS
8	7725 FIBER GLASS
9	7725 FIBER GLASS
10	PRIMER

F

NOTES:

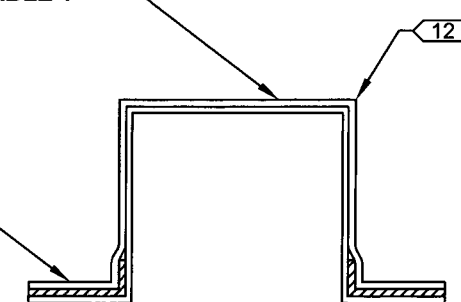
- 1) MATERIAL: SEE TABLE 3
- 2) FINISH: SEE TABLES 1, 2, & 3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 4.0 ~ 6.0 lbs
- 8) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING
- 9) LAYUP USING DT8599 MOLD. WET LAYUP WITH BAG/VACUUM
- 10) TRIM & DRILL PER DT9906. OPEN HOLES TO Ø0.196
- 11) CONSTRUCTION: SEE TABLES 1 & 2
- 12) MATTE TO HOLD DOWN CORNERS AS REQUIRED

F TABLE 3

MATERIAL USED	DESCRIPTION
GEL COAT	4314-001 DURA FR WHITE GEL COAT
FIBER GLASS MAT	OWENS CORNING OR EQUIVALENT 3/4 oz CHOPPED STRAND MAT
FIBER GLASS CLOTH	HEXCEL 7725 FIBER GLASS
RESIN SYSTEM	PCCR 7524425UPR
PRIMER	DEFT MIL-PRF-85582E TYPE 1, CLASS 1

SEE TABLE 1

SEE TABLE 2



UNDER REVIEW

URF16-567 DB
16.04.26

SECTION A-A D6-1

RELEASED
2013-04-17

F	CHANGE MATERIAL & MANUFACTURING PROCESS	DC	13.04.10
E	CHANGE SURFACE FINISH FROM 944W005 GELCOAT TO 2330PAWK745 GELCOAT, ZN A7-1. CHANGE FINISH FROM DUPONT HIGHBUILD GREY PRIMER 7704-S TO DUPONT PREMIER FILLER LE 3404-S/LE 1175-S, ZN A7-1. RE-ORDER NOTES.	DC	12.02.13
D	DRAWING TRANSFERED TO "B" SIZE FORMAT & UPDATED TO CURRENT STANDARDS. ZONE A4-2 DIM 21.25 WAS 20.75. REASON: SEE PAR 08-038. SHT 1 NOTES 7704S WAS 1144-S. REASON: SUPPLIER ADVISED 1144-S DISCONTINUED	AJS	08.12.01
C	REMOVE EPOCAST AND SURFACE FINISH	CP	02.04.04
B	CLARIFY MATERIAL, LAYUP AND TOOLING.	RF	02.02.01
A	NEW ISSUE	DS	01.09.19
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	RF	DRAWING NO.	REV. F
MFG. APPR.	LL	D2566	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.		206 REAR LOCKER EXTENDER	NTS
DATE	13.04.10	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	